



Test Report No. 6163271

Date : 14-Mar-2025

Page 1 of 15

Client : Louis Adhesive Tapes Co.,Ltd.
1070 Soi Suanplu, South Sathorn Rd.,
Tungmahamek, Sathorn, Bangkok 10120 Thailand

The following sample(s) was/were submitted and identified by client as:

Sample Name : CELLULOSE TAPE - NATURAL RUBBER ADHESIVE
Referred to other : LOUIS / #110 / #C156 / #C258 / #102
products code

The following sample(s) was/were identified by SGS as:

SGS Sample No. : 6495097
Sample Condition : Sample is contained in a plastic bag.
Quantity Submitted : 1 pc.
Sample Receiving Date : 6-Mar-2025
Testing Period : 07-Mar-2025 to 14-Mar-2025

Signed for and on behalf of
SGS (Thailand) Ltd.

Anchalee Wunnaphuek
Acting - RSTS Lab Manager

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5864984

Test Report No. 6163271 **Date :** 14-Mar-2025 **Page 2 of 15**

Test Requested : In accordance with the EU RoHS Directive 2011/65/EU (Annex II) [amended by Directive (EU) 2015/863] .Selected test (s) as requested by client.

Test Method :

- (1) IEC 62321-5 edition 1.0 : 2013 for Lead content, Analyzed by ICP-OES. Microwave digestion method
- (2) IEC 62321-5 edition 1.0 : 2013 for Cadmium content, Analyzed by ICP-OES. Microwave digestion method
- (3) IEC 62321-4 ,edition 1.1 : 2017 for Mercury Content, Analyzed by ICP-OES. Microwave digestion method
- (4) IEC 62321-7-2 edition 1.0 : 2017, determination of Hexavalent Chromium For Insoluble polymer by Colorimetric Method using UV-Vis. and/or with reference to IEC 62321-5:2013, determination of Chromium by ICP-OES.
- (5) IEC 62321-6 edition 1.0 : 2015 for PBBs/PBDEs content, Analyzed by GC/MS.
- (6) IEC 62321-8 edition 1.0 : 2017 for Phthalates content, Analyzed was performed by GC/MS.
- (7) SGS In-house method. Analysis was performed by LC/MS.
- (8) With reference to ISO 22818:2021. Analysis was performed by GC-ECD / GC-NCI-MS

Test Results : Please refer to next page.

CONCLUSION

Based on the performed tests on selected sample(s), the results of Cadmium (Cd), Lead (Pb), Mercury (Hg), Hexavalent chromium (Cr-VI), Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs) and Phthalates such as Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP) comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU where the decision rules based on simple acceptance which the probability of false accept may be as high as 50% in case the results is exactly on the tolerance limit.

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5864984



Test Report No. 6163271

Date : 14-Mar-2025

Page 3 of 15

TEST RESULTS

Test results by chemical method (Unit: mg/kg)

Test Item (s):	Method (Refer to)	Result (1)	MDL	RoHS Limit
Lead (Pb)	(1)	n.d.	2	1000
Cadmium (Cd)	(2)	n.d.	2	100
Mercury (Hg)	(3)	n.d.	2	1000
Hexavalent Chromium (Cr(VI))	(4)	n.d.	8	1000

Test Part Description
Result (1) clear plastic tape

Note :

(a) mg/kg = ppm ; 0.1wt% = 1000 ppm

(b) n.d. = Not Detected (<MDL)

(c) MDL = Method Detection Limit

(d) The result of Hexavalent Chromium (Cr(VI)) is "ND" as the result of Chromium (Cr) is "ND", and confirmation test of Hexavalent Chromium (Cr(VI)) is not required.

(e) If the Chromium (Cr) content is greater than the MDL of Hexavalent Chromium (Cr(VI)), confirmation test of Hexavalent Chromium (Cr(VI)) is required.

(f) Test done on client submitted sample

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5864984



Test Report No. 6163271

Date : 14-Mar-2025

Page 4 of 15

TEST RESULTS

Test results by chemical method (Unit: mg/kg)

Test Item (s):	Method (Refer to)	Result (1)	MDL	RoHS Limit
Polybrominated biphenyls (PBB)	(5)	n.d.	-	1000
Monobromobiphenyl		n.d.	5	-
Dibromobiphenyl		n.d.	5	-
Tribromobiphenyl		n.d.	5	-
Tetrabromobiphenyl		n.d.	5	-
Pentabromobiphenyl		n.d.	5	-
Hexabromobiphenyl		n.d.	5	-
Heptabromobiphenyl		n.d.	5	-
Octabromobiphenyl		n.d.	5	-
Nonabromobiphenyl		n.d.	5	-
Decabromobiphenyl		n.d.	5	-

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5864984



Test Report No. 6163271

Date : 14-Mar-2025

Page 5 of 15

TEST RESULTS

Test results by chemical method (Unit: mg/kg)

Test Item (s):	Method (Refer to)	Result (1)	MDL	RoHS Limit
Polybrominated diphenyl ethers (PBDE)	(5)	n.d.	-	1000
Monobromodiphenyl ether		n.d.	5	-
Dibromodiphenyl ether		n.d.	5	-
Tribromodiphenyl ether		n.d.	5	-
Tetrabromodiphenyl ether		n.d.	5	-
Pentabromodiphenyl ether		n.d.	5	-
Hexabromodiphenyl ether		n.d.	5	-
Heptabromodiphenyl ether		n.d.	5	-
Octabromodiphenyl ether		n.d.	5	-
Nonabromodiphenyl ether		n.d.	5	-
Decabromodiphenyl ether		n.d.	5	-

Test Part Description

Result (1) clear plastic tape

Note :

(a) mg/kg = ppm ; 0.1 wt% = 1000 ppm

(b) n.d. = Not Detected

(c) MDL = Method Detection Limit

(d) "-" = Not regulated

(e) Test done on client submitted sample

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Test Report No. 6163271

Date : 14-Mar-2025

Page 6 of 15

TEST RESULTS

Phthalates Content for RoHS Directive 2011/65/EU Annex II [amended by Directive (EU) 2015/863]. Analysis was performed by GC/MS.

Analysis	Method (Refer to)	Result (1) (mg/kg)	MDL	RoHS Limit (mg/kg)
DBP (Di-butyl phthalate) (CAS No.: 84-74-2)	(6)	n.d.	50	1000
BBP (Benzyl butyl phthalate) (CAS No.: 85-68-7)	(6)	n.d.	50	1000
DEHP (Di-2-ethylhexyl phthalate) (CAS No.: 117-81-7)	(6)	n.d.	50	1000
DIBP (Di-isobutyl phthalate) (CAS No.: 84-69-5)	(6)	n.d.	50	1000

Test Part Description

Result (1) clear plastic tape

Note :

- (a) mg/kg = ppm ; 0.1 wt% = 1000 ppm
- (b) n.d. = Not Detected
- (c) MDL = Method Detection Limit
- (d) Test done on client submitted sample

Remarks :

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series.
- (3) The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021

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Test Report No. 6163271

Date : 14-Mar-2025

Page 7 of 15

TEST RESULTS

2,2',6,6'-tetrabromo-4,4'-isopropylidenediphenol (Tetrabromobisphenol A) (TBBP-A)

Method : SGS In-house method. Analysis was performed by LC/MS.

Test Item(s) (Method refer to 7)**	MDL (mg/kg)	Result(1) (mg/kg)
2,2',6,6'-tetrabromo-4,4'-isopropylidenediphenol (Tetrabromobisphenol A) (TBBP-A) (CAS No.: 79-94-7)	10	n.d.

Note :

- (a) mg/kg = ppm ; 0.1wt% = 1000 ppm
- (b) n.d. = Not Detected
- (c) MDL = Method Detection Limit
- (d) Result (1) clear plastic tape
- (e) Test done on client submitted sample

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Test Report No. 6163271

Date : 14-Mar-2025

Page 8 of 15

TEST RESULTS

Medium Chain Chlorinated Paraffins (MCCP)

Method : With reference to ISO 22818:2021. Analysis was performed by GC-ECD / GC-NCI-MS.

Test Item(s) (Method refer to 8)**	MDL (mg/kg)	Result(1) (mg/kg)
Alkanes C14-C17, chloro (Medium Chain Chlorinated Paraffins) (MCCP) (CAS No.85535-85-9)	50	n.d.

Note :

- (a) mg/kg = ppm ; 0.1wt% = 1000 ppm
- (b) n.d. = Not Detected
- (c) MDL = Method Detection Limit
- (d) Result (1) clear plastic tape
- (e) Test done on client submitted sample

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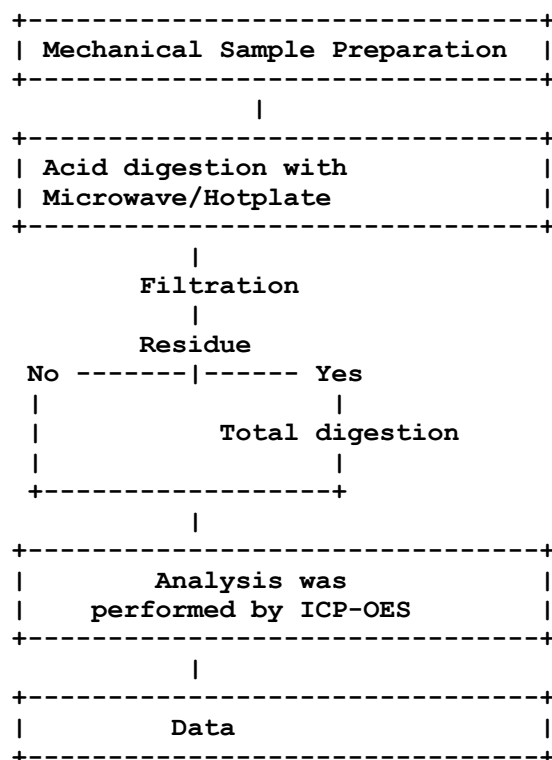
Test Report No. 6163271

Date : 14-Mar-2025

Page 9 of 15

Flow chart of Pb,Cd,Hg Testing

(Test method : IEC 62321)



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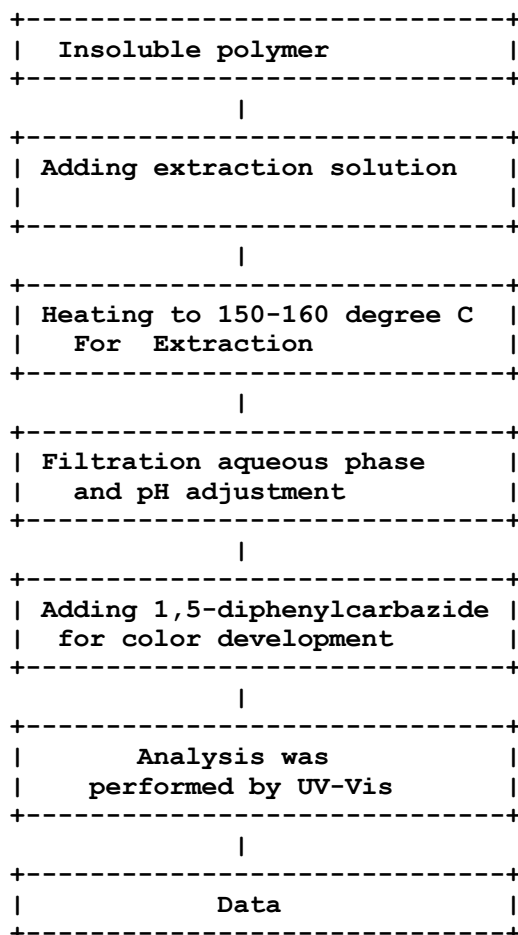
Test Report No. 6163271

Date : 14-Mar-2025

Page 10 of 15

Flow chart of Hexavalent Chromium Testing

(Test method : IEC 62321)



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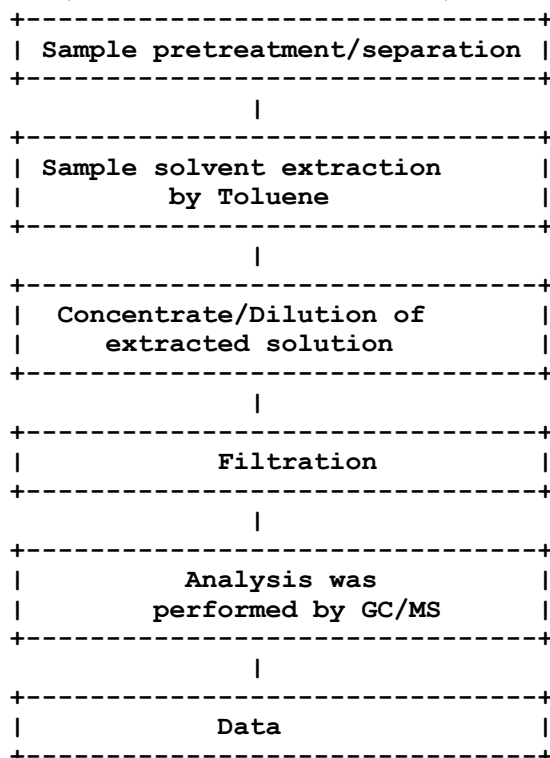
Test Report No. 6163271

Date : 14-Mar-2025

Page 11 of 15

Flow chart of PBBs, PBDEs Testing

(Test method : IEC 62321)



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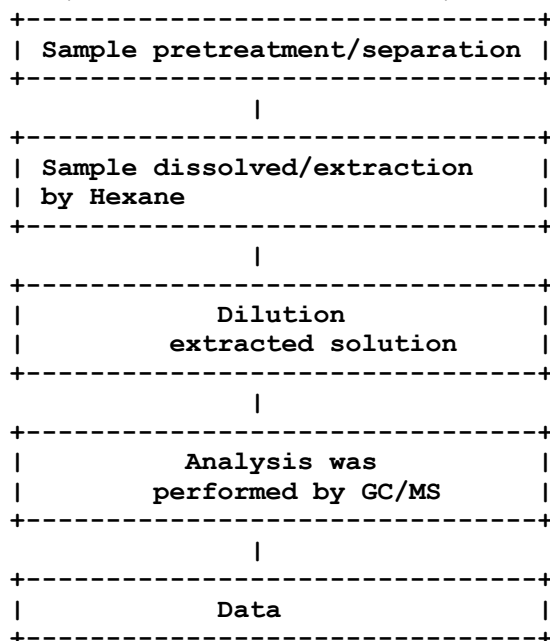
Test Report No. 6163271

Date : 14-Mar-2025

Page 12 of 15

Flow chart of Phthalates Testing

(Test method : IEC 62321)



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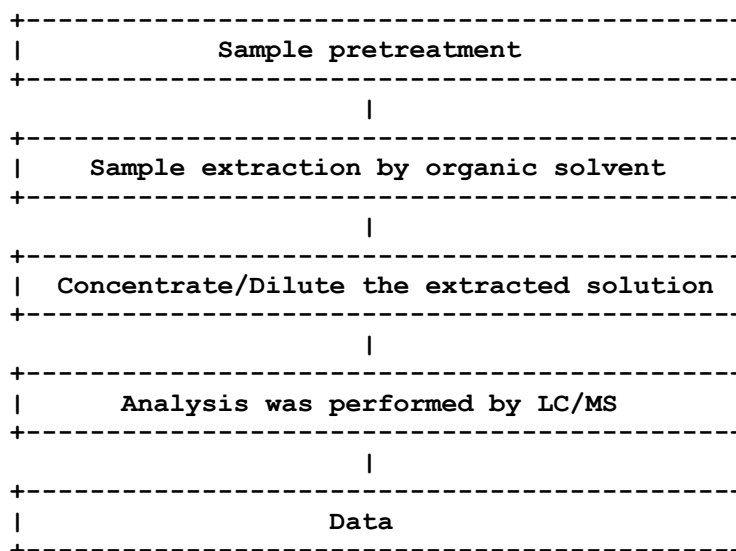
Test Report No.

6163271

Date : 14-Mar-2025

Page 13 of 15

Analytical flow chart - TBBP-A



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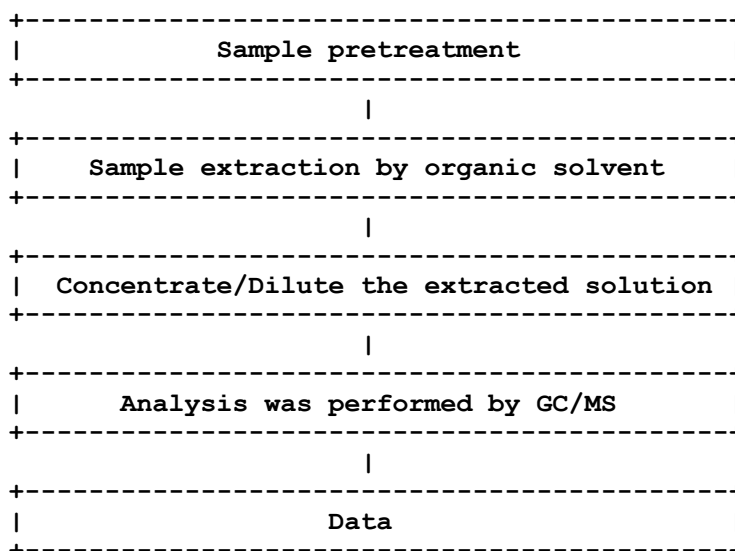
Test Report No.

6163271

Date : 14-Mar-2025

Page 14 of 15

Analytical flow chart - MCCPs



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Test Report No. 6163271

Date : 14-Mar-2025

Page 15 of 15

SAMPLE/ATTACHMENT PICTURE



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